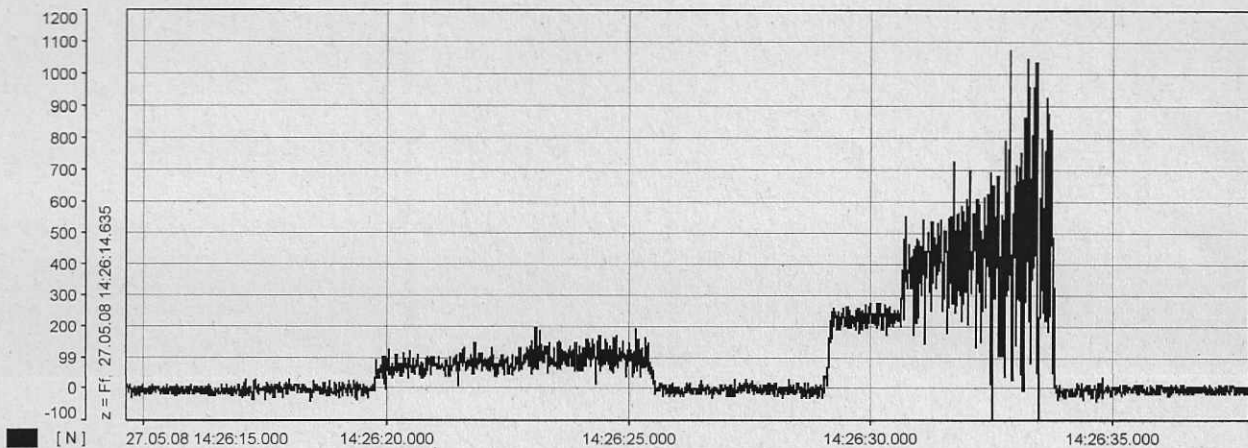
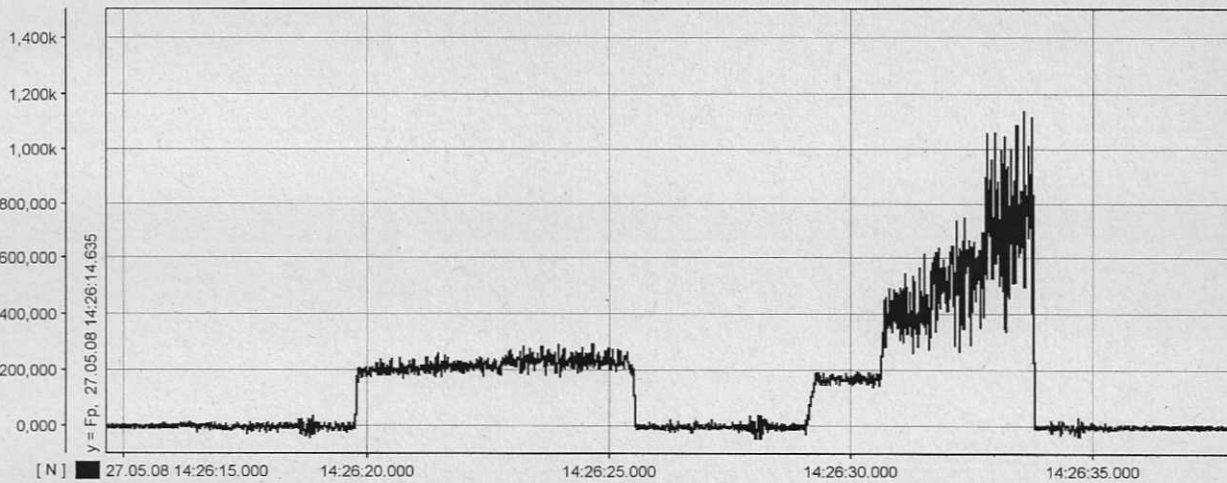
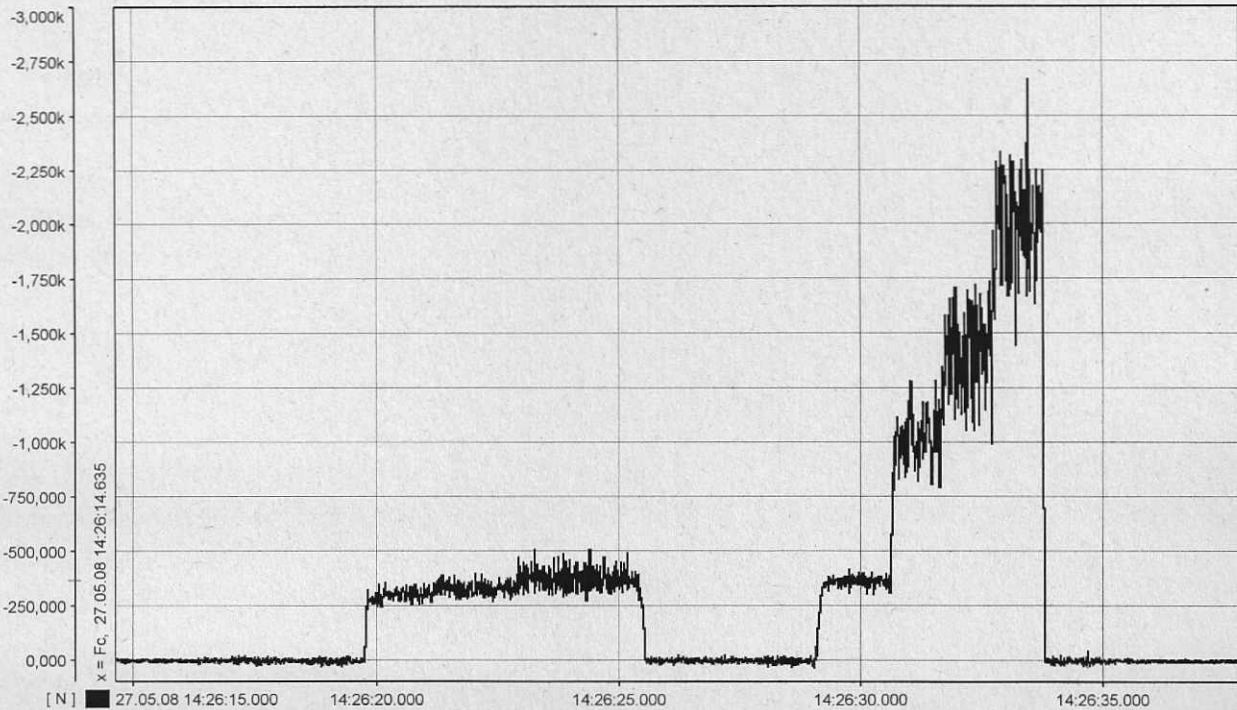




Schneidkeramik=700m/min

Schnittkraftmessung Traub TND 360
f=0,1; 0,4; 0,63; 1,0 mm ; ap = 1,0 mm; k=95°

Datum: 27.05.08 14:28:01
Bearbeiter: PSF Labor, Prof. Rascher
Firma: Fachhochschule München

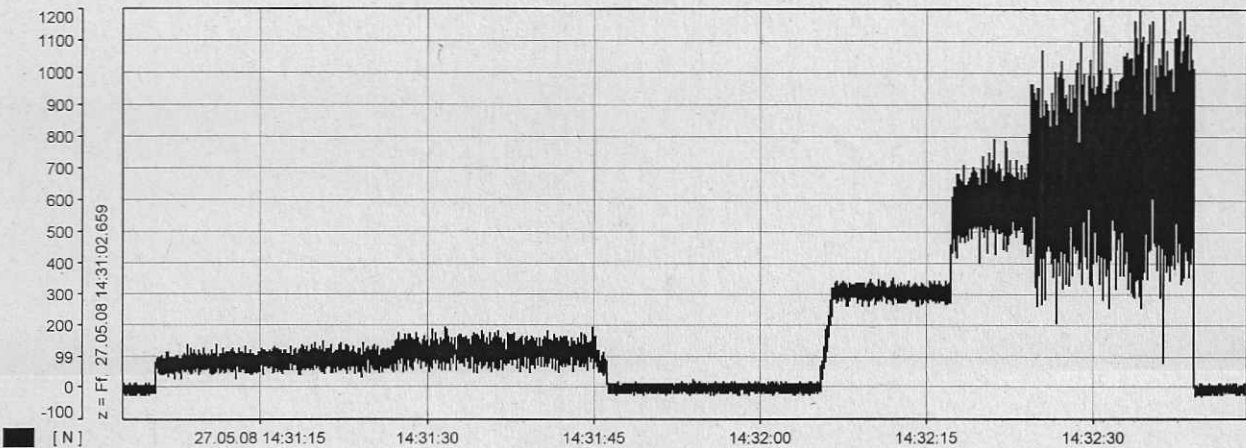
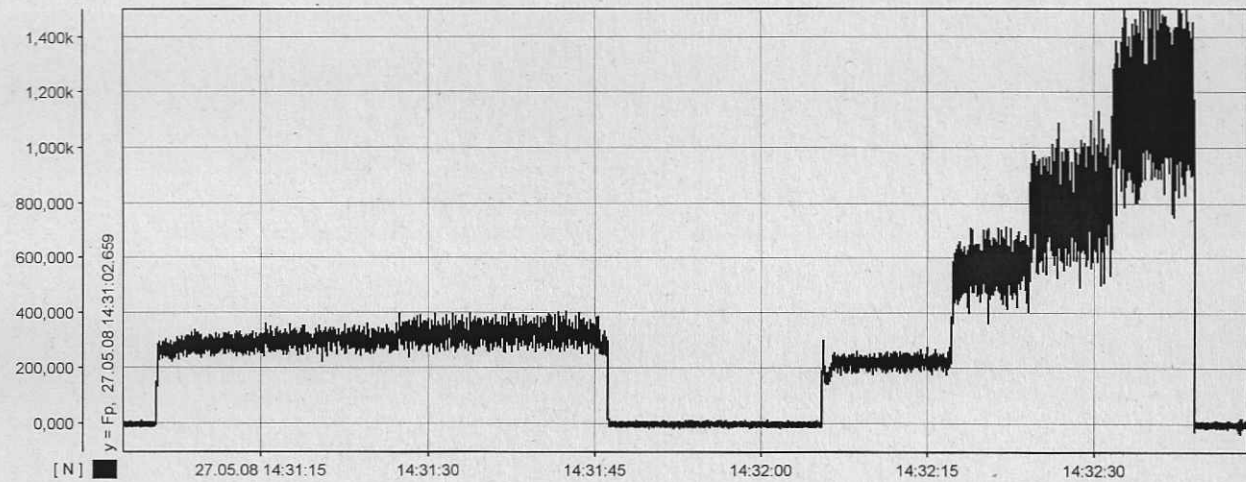
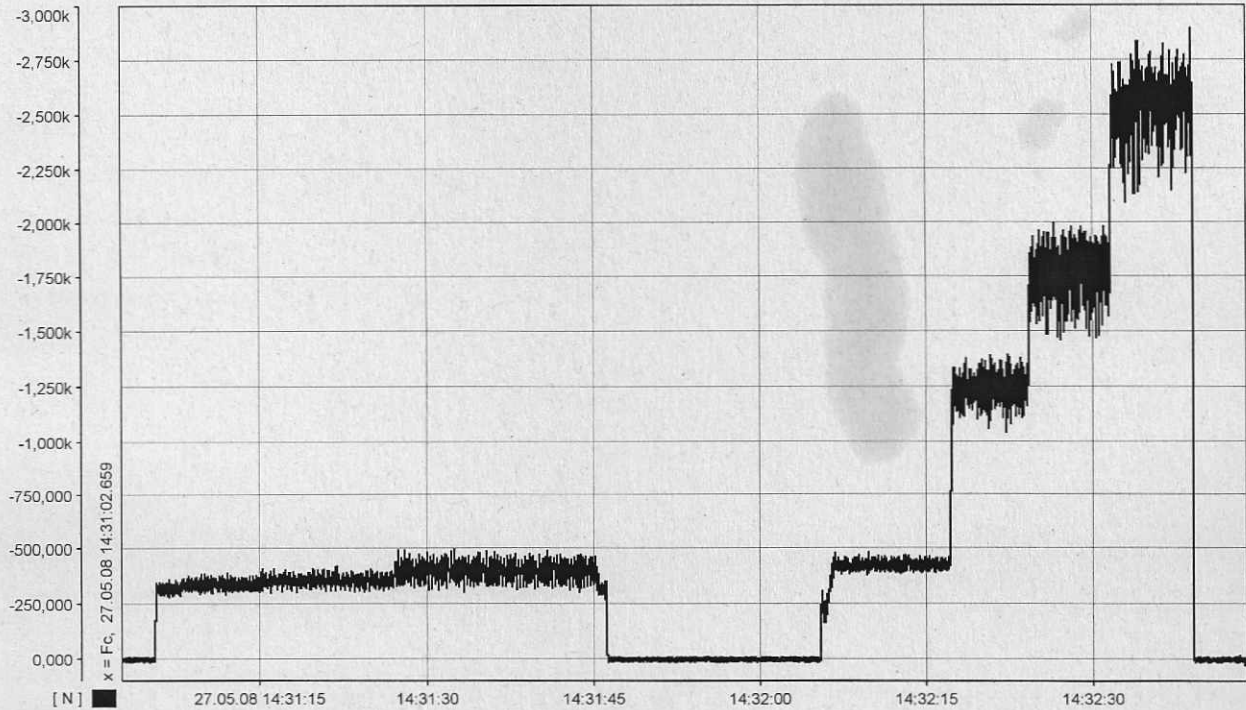




Schneidkeramik=100m/min

Schnittkraftmessung Traub TND 360
f=0,1; 0,4; 0,63; 1,0 mm ; ap = 1,0 mm; k=95°

Datum: 27.05.08 14:33:51
Bearbeiter: PSF Labor, Prof. Rascher
Firma: Fachhochschule München

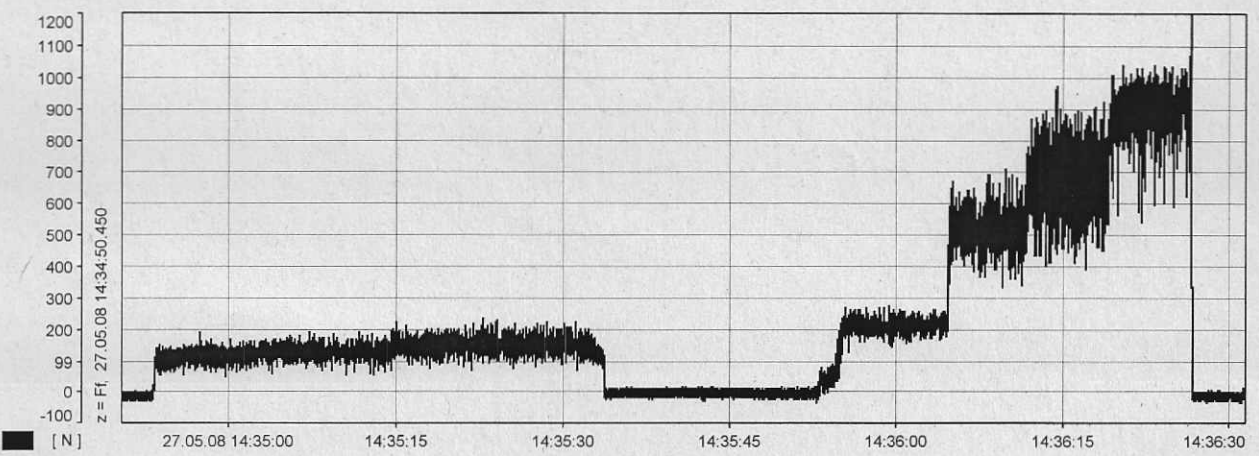
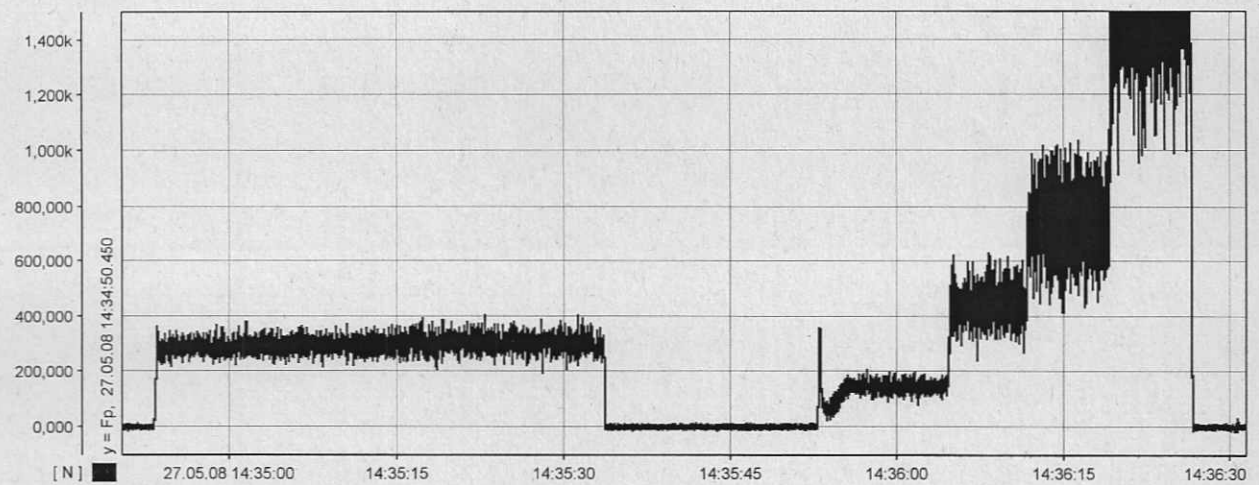
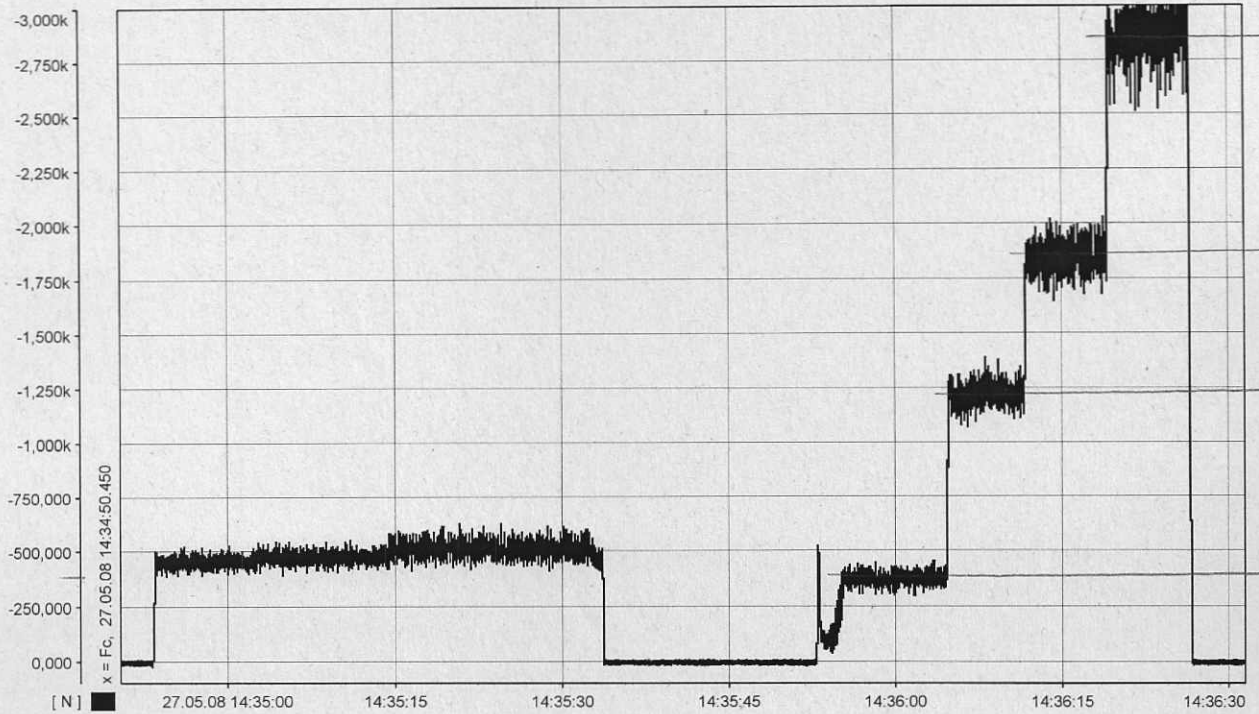




HM Schichten=100m/min

Schnittkraftmessung Traub TND 360
f = 0,1; 0,4; 0,63; 1,0 mm ; ap = 1,0 mm ; k=95°

Datum: 27.05.08 14:36:53
Bearbeiter: PSF Labor, Prof. Rascher
Firma: Fachhochschule München



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HM Schruppen=100m/min

Schnittkraftmessung Traub TND 360
f=0,1; 0,4; 0,63; 1,0 mm ; ap = 1,0 mm; k=95°

Datum: 27.05.08 14:39:48
Bearbeiter: PSF Labor, Prof. Rascher
Firma: Fachhochschule München

